

TECHNICAL DATA SHEET



Article : 984 30310 9964

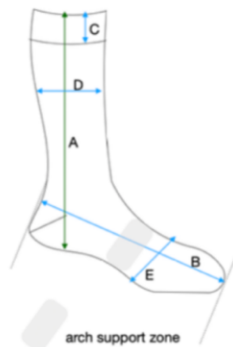
Description : D-FORCE 3-pack

Knitting : Flat knitting
: Welt (cuff) in rib 1x1

Composition : 80% Cotton – 18% Polyamide – 2% Elastane
Main yarn : 78/34/3 Polyamide
Back yarn : 70/20 Polyamide/Elastane

Needle : 168 needles

Washing: up to 40° : limited shrinkage in the width – controlled shrinkage in the length



specs in cm					
Sizes	36/38	39/41	42/44	45/47	48/50
A – length of leg	26	28	30	32	33
B – length of foot	24	26	28	30	31
C – height of welt	2,5	2,5	2,5	2,5	2,5
D – width of leg	7,5	8	8,5	9	9
Width of arch brace	7,5	8	8,5	9	9
Length of arch brace	5	5	5	5	5
E - Width of foot	7,5	8	8,5	9	9

Regular work sock _ Highly comfortable sock
5 sizes : 36/38 – 39/41 – 42/44 – 45/47 – 48/50

Terry foot

Automatic toe linking > flat seam – extra comfort

Size indication in foot

Arch brace in foot – avoid torsion

Packaging 3 pairs with banderole ; 1 unit = 3-pair pack
50 packs per carton
1 master polybag to protect the goods during transport
Carton dimensions : 600 x 400 x 300 mm (L x W x H)
Carton mark on both sides of the carton

Carton mark Article reference, color, size, quantity
Manufacturing lot refers to customer PO Number

